

EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):

Welding Quality Management Scheme EN ISO 3834 Part [2] (Doc. EWF 636 – Part 1)

The Unit: N/A

Located in: Chorley, Lancashire

Company: NIS Limited

is certified for the product(s):

Structural steel work, pressure vessels and associated pipework,
nuclear products, lifting equipment and industrial food processing
equipment

with the scope of work stated in the attached Schedule

Certificate number and revision status: 150125/GB – Rev. 0

First issue date: 07/10/2015

Current issue date: 07/10/2015

Date of expiry: 01/10/2020

ANBCC Governing Board Representative

Julio Tolaini

Scheme Manager

Chris Eady

TWI Certification Ltd, United Kingdom

This certificate is subject to the rules established by EWF for the certification of Companies

EFW Manufacturer Certification System

SCHEDULE

Extent of validity of EWF Certificate N° 150125/GB Rev. 0

Product standard(s):

PD 5500 Client specific

Alternative Standard(s) (refer to EN ISO 3834 – 5)

Welding process (ISO 4063)		Parent material groups (CEN ISO/TR 15608)
Plasma	(15)	Group 1, Group 3, Group 8
MIG	(131)	Group 10, Group 21, Group 22
MAG	(135)	Group 23, Group 42, Group 43
FCAW	(136)	Group 44, Group 45, Group 46
MAG	(138)	Group 47, Group 48
TIG	(141)	

Responsible Coordination Personnel:

Scheme**	Name	Qualification	Job function and level***
ISO 3834	R Robinson	IWE/EWE, IEng, MWeldI	Comprehensive

**Specify EN ISO 3834, EMS or SMS

*** In the case of EN ISO 3834 scheme, the level must be stated in order to comply with EN ISO 14731

ANBCC Governing Board Representative

Scheme Manager



Julio Tolaini



Chris Eady



INTERNATIONAL INSTITUTE OF WELDING



**Having satisfied the requirements of the IIW
Manufacturer Certification Scheme for the
Management of Quality in Welding**

The Unit: N/A
Located in: Chorley, Lancashire
Company: **NIS Limited**

is certified in accordance with

ISO 3834 Part 2 – Doc. IAB 337

For the product(s): Structural steel work, pressure vessels and associated pipework, nuclear products, lifting equipment and industrial food processing equipment

with the scope of work stated in the attached Schedule

Certificate number and revision status: 150125/GB – Rev. 0

First Issue date: 07/10/2015

Current issue date: 07/10/2015

Date of expiry: 01/10/2020

ANBCC Governing Board Representative

Scheme Manager

Julio Tolaini

Chris Eady

TWI Certification Ltd, United Kingdom



This Certificate is subject to the rules established by IIW
for the certification of Companies





IIW Manufacturer Certification Scheme

SCHEDULE

Extent of validity of IIW Certificate N° 150125/GB Rev. 0

Product standard(s):

PD 5500

Client specific

Alternative Standard(s) (refer to ISO 3834 – 5)

Welding process (ISO 4063)		Parent material groups (ISO/tr 15608)
Plasma	(15)	Group 1, Group 3, Group 8
MIG	(131)	Group 10, Group 21, Group 22
MAG	(135)	Group 23, Group 42, Group 43
FCAW	(136)	Group 44, Group 45, Group 46
MAG	(138)	Group 47, Group 48
TIG	(141)	

Responsible Coordination Personnel:

Name	Qualification	Job function and level***
R Robinson	IWE/EWE, IEng, MWeldI	Comprehensive

*** The level must be stated in order to comply with ISO 14731

ANBCC Governing Board Representative

Scheme Manager

Julio Tolaini

Chris Eady



The standards and documents referred in the certificate and schedule are those valid at the time of certification



TWI Certification Ltd

Welding Fabricator Certification Scheme

Registration Number 150125/GB Rev 0

This is to Certify that

NIS Limited

*has been assessed in accordance with the
Rules of the scheme in respect of their control
of welding operations involved in the manufacture of:*

***Structural steel work, pressure vessels and associated
pipework, nuclear products, lifting equipment and
industrial food processing equipment
as shown on the attached Schedule***

*The Company's Welding Management System
complies with ISO 3834 Part 2 and EWF/IIW requirements*

Full details are held on the TWI register of Certified Companies

Chairman
Certification Management Board

Scheme Manager



Schedule

<i>NIS Limited Ackhurst Road Common Bank Industrial Estate Chorley Lancashire, PR1 1NH</i>	<i>Registration Number 150125/GB Issue 1 Valid: 7 October 2015 to 1 October 2020 (subject to satisfactory periodic surveillance)</i>
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Product range:

Structural steel work, pressure vessels and associated pipework, nuclear products, lifting equipment and industrial food processing equipment

Materials

- Group 1 Carbon steel*
- Group 3 Quenched and tempered steel*
- Group 8 Austenitic stainless steel*
- Group 10 Austenitic ferritic stainless steels*
- Group 21 Pure aluminium*
- Group 22 Aluminium-manganese alloys*
- Group 23 Heat-treatable alloys*
- Group 42 Nickel-copper alloys*
- Group 43 Nickel-chromium alloy*
- Group 44 Nickel-molybdenum alloys*
- Group 45 Nickel-iron-chromium alloys*
- Group 46 Nickel-chromium cobalt alloys*
- Group 47 Nickel-iron-chromium-copper alloys*
- Group 48 Nickel-iron-cobalt alloys*

Chairman
Certification Management Board

Scheme Manager